



Dart Aerospace Ltd.  
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Hawkesbury, ON  
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Canada

Tel (613) 632-5200

**D5022-1**  
**Job Sheet 170090**



Part No: D5022-1

Job Qty: 10 ea

Part Name: Foam, Side Panel, Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/9/18

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP REV:A 13.12.20 NEW ISSUE DD VERF:JLM IPP REV. B 14/01/09 cHANGE  
QUANTITY OF d5033-1 dI IPP REV:C 14.04.09 NOW OUTSOURCE DD VERF:JLM IPP REV:D 17.02.21  
NOW MADE IN HOUSE DD VERF:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op<br>No | Operation          | Qty    | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off    |
|----------|--------------------|--------|------------|-------------|--------------|------------|-----------------------|-----------|-------------|
|          |                    |        |            |             | Setup<br>hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |             |
| 90       | Start up Operation | 10 Ea  | 1/18/18    | 1/18/18     | 0.00         | 0.00       | Start Up Waterjet     |           | SC 18/01/20 |
| 110      | Waterjet           | 10 pcs | 1/19/18    | 1/19/18     | 0.00         | 2.20       | Waterjet1             |           | SC 18/01/20 |
| 120      | QC                 | 10 pcs | 1/19/18    | 1/19/18     | 0.00         | 0.00       | QC2 Waterjet-2        |           | SC 18/01/20 |
| 130      | QC                 | 10 pcs | 1/19/18    | 1/19/18     | 0.00         | 0.00       | QC8-5                 |           | SC 18/01/20 |
| 140      | Packaging          | 10 pcs | 1/19/18    | 1/19/18     | 0.00         | 0.00       | Packaging3 MF010      |           | AT 18/01/22 |
| 150      | QC21-SA            | 10 Ea  | 1/19/18    | 1/19/18     | 0.00         | 0.00       | QC21                  |           |             |

Part Op 110 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 120 - QC2- Inspect parts off machine FAI/FAIB

130 - QC8- Inspect parts - second check

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

DAS  
21  
9-09

JAN 22 2018

### Job Allocations

| Operation             | Component Part            | Required | Inventory | Allocated | Std Qty |
|-----------------------|---------------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D5033-1<br>So 30045<br>90 | 90       | 353       | 0         | 0       |

### Part Specifications

Specifications could not be found.

Plex 1/9/18 2:45 PM dart.poulin.mario

**DART**  
AEROSPACE  
**S034014**

**Dart Aerospace Ltd.**

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**Foam, Side Panel, Fwd**

**PART NO: D5022 – 1**

**Original Serial #: S034014**

**Revision:**

**Operation: Start up Operation 01/20/18**

**Change No:**

**Job No: 170090**

|                                         |               |                             |
|-----------------------------------------|---------------|-----------------------------|
| <b>DART AEROSPACE LTD</b>               |               | <b>Work Order:</b> 170090   |
| <b>Description:</b> foam side panel FWD |               | <b>Part Number:</b> 05022-1 |
| <b>Inspection Dwg:</b> 05022            | <b>Rev:</b> B | <b>Page 1 of 1</b>          |

### FIRST ARTICLE INSPECTION CHECKLIST

| Drawing Dimension | Tolerance    | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|--------------|------------------|--------|--------|----------------------|----------|
| 12,46             | +/- 0,030    | 12,46            |        |        | UD-02                |          |
| 15,91             | +/- 0,030    | 15,91            |        |        | Tape                 |          |
| 5,10              | +/- 0,030    | 5,10             |        |        |                      |          |
| 6,55              | +/- 0,030    | 6,55             |        |        |                      |          |
| 38,21             | +/- 0,030    | 38,21            |        |        |                      |          |
| 41,68             | +/- 0,030    | 41,68            |        |        |                      |          |
| 65,46             | +/- 0,030    | 65,46            |        |        |                      |          |
| 4,32              | +/- 0,030    | 4,32             |        |        |                      |          |
| 2,25              | +/- 0,030    | 2,25             |        |        |                      |          |
| 10,49             | +/- 0,030    | 10,49            |        |        |                      |          |
| 1,30              | +/- 0,030    | 1,30             |        |        |                      |          |
| 58,54             | +/- 0,030    | 58,54            |        |        |                      |          |
| 45,54             | +/- 0,030    | 45,54            |        |        |                      |          |
| 3,25              | +0,002-0,001 | 3,25             |        |        |                      |          |
| 31,54             | +/- 0,030    | 31,54            |        |        |                      |          |
| 17,54             | +/- 0,030    | 17,54            |        |        |                      |          |
| 2,60              | +/- 0,030    | 2,60             |        |        |                      |          |
| 3,54              | +/- 0,030    | 3,54             |        |        |                      |          |
| 12,29             | +/- 0,030    | 12,29            |        |        |                      |          |
| 11,14             | +/- 0,030    | 11,14            |        |        |                      |          |
| 5,44              | +/- 0,030    | 5,44             |        |        |                      |          |
| 2,89              | +/- 0,030    | 2,89             |        |        |                      |          |
| 5,10              | +/- 0,030    | 5,10             |        |        |                      |          |

|                        |                       |                              |
|------------------------|-----------------------|------------------------------|
| <b>Measured by:</b> SC | <b>Audited by:</b> RB | <b>Preliminary Approval:</b> |
| <b>Date:</b> 18/01/20  | <b>Date:</b> 18-01-20 | <b>Date:</b>                 |

| Rev | Date     | Change                     | Revised by | Approved |
|-----|----------|----------------------------|------------|----------|
| E   | 10.04.14 | Added preliminary approval | KJ         |          |